Cultured Stone®
We know stone better than anyone.

For a half-century, Cultured Stone® has maintained aesthetic leadership by drawing inspiration from leading architects and designers to ensure our products anticipate and respond to changing tastes and architectural trends. With the breadth of our palette and our latest product innovations, Cultured Stone® veneer can bring your vision to life.

Cultured Stone® veneer creates an immediate and lasting impression of permanence and beauty. With more than 100 colors and 22 textures, Cultured Stone® offers the industry’s widest design selection, lending authenticity and character to any structure. Homes that feature Cultured Stone® veneers have a 10% higher perceived value*.  

* Info Group/ORC independent research study February 2010. 2,000 sq ft. 3 bedroom / 2 bath new construction home, with standard shingle roof, wood siding and $355,393 base price.

Cultured Stone®
Echo Ridge™
Country Ledgestone

Cultured Stone®
Fog Southern Ledgestone

Echo Ridge™
Country Ledgestone
Cultured Stone® ranked #1 in usage and quality.

2012 Builder Magazine brand use study

Authentic stone beauty.
Innovative design.
High-tech manufacturing.
Superior quality control.
Unmatched performance.
Sustainability leadership.
Groundbreaking packaging.
World-class supply system.
All-encompassing North American distribution network.
Our employees have over 6,000 years of combined experience in the stone masonry veneer industry.

In the past 50 years, we’ve produced and sold over 750,000,000 sq ft of Cultured Stone® stone veneer – that’s enough to cover an 18’ wall around the Earth.

Performance and value well beyond the surface.

Cultured Stone® is one of a small percentage of stone veneer manufacturers that have ICC-Evaluation Service Approval.

ICC-Evaluation Service’s stringent AC-51 compliance.

Contributes to specified green practices.
Independently verified recycled content.
Validation that products meet strictest indoor air quality guidelines.
Product safety compliance and certification.
63-point inspection.

Manufacturing safety procedures.
Industry-leading testing for durability, quality and reliability.
Consistent from box to box, flat to corner, plant to job site.
Backed by 50-year limited warranty.*

* Visit www.culturedstone.com for full warranty details.

Thinking and building green.

Only GREENGUARD Children & Schools certified product in the industry.
First NAHB Green Certified product.
LEED® credits for indoor air quality & recycle content.
LEAN-operated manufacturing facilities eliminate waste and protect the health of the environment, and our employees.
54% pre-consumer waste stream recycled content – the highest validated in the industry.
Closed-loop system for water consumption.
50% per ton less water consumption in North American plant from 2006 to 2009.
80% per ton less landfill waste since 2009.

Visit GreenApprovedProducts.com for more information.
Continuing innovation sets us apart.

Highlights through the decades.

Architects, master colorists, designers, builders and distributors help Boral Stone Products remain on the cutting edge of innovation.

1960s
- Driftstone
- Moss Stone
- Lava Rock
- Black Lava
- Planter Boxes
- Sequoia Stones

1970s
- Palo Verde
- 4 new Driftstone colors
- Apache Split Quarried
- Flintstone
- Strip Basalt
- Patio Pavers
- Hearthstones
- Cultured Brick®
- Pre-Cast Fireplace Surrounds

1980s
- Driftstone
- Fieldstone
- River Rock
- Random Hearth
- Volcanic
- Prefit Systems
- Stoneybrik
- Terra Craft Products
- Water Wash Stepping Stones
- Weather Edge
- Split Face
- Cobblestone
- Castle Stone
- Sunned Block
- Prefit® Ledgestone
- Limestone
- Quoins

1990s
- European Castle Stone
- Brick ‘N’ Wire
- Prefit Brick
- Chinkers
- Intex Veneer
- Carolina Ledgestone
- Stone Sills & Trim
- Wall & Pier Caps
- Southern Ledgestone
- Drystack Ledgestone
- Stream Stone
- Dressed Fieldstone
- Chateau Mouldings
- Bucks County
- Chardonnay
- Aspen
- Country Ledgestone
- Coral Stone

2000s
- Old Country Fieldstone
- Tuscan Lintels
- Electrical Stone Box
- Rockface
- Manteltop® Trim Collection
- ProFit® Alpine Ledgestone
- Aged Tumbled®
- ProStone®
- Ancient Villa Ledgestone™
- Del Mare Ledgestone®

2010s
- French Gray™ Cast-Fit®
- Parchment™ Cast-Fit®
- Cast-Fit® Watertable/Sill
- Wolf Creek® Country Ledgestone
- Wolf Creek® Dressed Field Stone
- Wolf Creek® Southern Ledgestone
- Hudson Bay® Country Ledgestone
- Hudson Bay® Southern Ledgestone
- Black Mountain® Pro-Fit® Alpine Ledgestone
- Echo Ridge™ Country Ledgestone
- Echo Ridge™ Southern Ledgestone
- Black Isle™ Del Mare Ledgestone®
- Sevilla™ Ancient Villa Ledgestone™
- Winterhaven™ Pro-Fit® Alpine Ledgestone
- Nightfall™ Watertable/Sill
- Rustic Manor Handmade
- Cultured Brick®
- Moroccan Sand Handmade
- Cultured Brick®
Introducing innovation.
Meet our new products for 2013.

Introducing new Cultured Stone® products is an ongoing process and the result of extensive research and input from more than 100 architects, builders and designers from across the U.S. and Canada. The newest additions to our portfolio are refreshingly unique and reflect the varied earth hues demanded by today’s consumers.

Wolf Creek®
Southern Ledgestone

Encompassing an assortment of buckskin raisin, sienna brown and cream, Wolf Creek truly feels as if it was gathered from the land. This extraordinarily beautiful stone conveys a sense of permanence, as if it has existed for ages. The richness of this stone will enhance many architectural styles, including Craftsman, Prairie and Ranch.

Echo Ridge™
Southern Ledgestone

Echo Ridge Southern Ledgestone contains weathered edges in an array of platinum, steel and bronzed greens reminiscent of the finest natural stone. With its extremely fresh appearance, this exquisite stone is appropriate for a variety of architectural styles, including Craftsman, Prairie and Ranch.

Winterhaven™
Pro-Fit® Alpine Ledgestone

The clean, aesthetically pleasing whites found in many of nature’s elements are the basis for this crisp, new colorway. Its rustic outdoor look is easily installed and the precise, rugged ledgestone texture creates color and shadow for a variety of design opportunities.

Rustic Manor
Handmade Brick

Rustic Manor is modeled on true handmade brick, and its deep burgundy-red color is distinctive and rich. The color and texture are reminiscent of the grand homes seen in towns and cities throughout America. Inside, a Rustic Manor fireplace or accent wall will impart a sense of permanence and elegance. Likewise for exteriors; the intense deep color and mellowed texture impart dignity and architectural interest to a variety of home styles from Georgian and Federal to Contemporary.

Moroccan Sand
Handmade Brick

The radiant dunes of Erg Chebbi provide the muse of the Moroccan Sand colorway. A natural medley of earth yellow, sand, desert and light beige awaken warm thoughts of sunrays and daydreams. These advancing colors provide an alluring and intimate feeling to lighten up a traditional kitchen, gathering room, bedroom or add a welcoming attribute to your home’s curb appeal.

New Handmade Cultured Brick®

For centuries, brick was manufactured individually by the rugged hands of brick throwers. They would lay soft clay into each forming box and then place them into archaic kilns with an inconsistent firing process. The inefficient manufacturing process resulted in an endless number of imperfections that created character and warmth to every wall. With a height of 2 3⁄4" a length of 8 3⁄16" a thickness of 3⁄4" and corner returns of 8 1⁄4" - 3 5⁄8" Handmade brick allows for easy installation and aesthetic beauty to your project.
The product colors you see are as accurate as current photography and printing techniques allow. We suggest you look at product samples before you select colors.

COUNTRY LEDGESTONE

- Aspen Country Ledgestone
- Black Rundle Country Ledgestone
- Bucks County Country Ledgestone
- Caramel Country Ledgestone
- Chardonnay Country Ledgestone
- Echo Ridge™ Country Ledgestone
- Eucalyptus Country Ledgestone
- Hudson Bay® Country Ledgestone
- Mojave Country Ledgestone
- Red Rock Country Ledgestone
- Shade Country Ledgestone
- Shale Country Ledgestone
- White Oak Country Ledgestone
- Wolf Creek® Country Ledgestone
- Hudson Bay® Country Ledgestone
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Cultured Stone® Product Selection Guide

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**Architectural Stone Trim**

For the Architectural Stone Veneer Trim product numbers, or for additional information on Cultured Stone® veneer products and services, visit www.culturedstone.com.

**Electrical Box® Stone Veneer:**
- Single Receptacle shown in Mocha
- Standard Light Fixture shown in Gray
- Large Light Fixture shown in Gray

**Cast-Fit™ Watertable/Sill:**
- shown in French Gray™
- shown in Parchment™

**Nightfall™** only available for Watertable/Sill.

Other products shown above available in all four colors.

**Electrical Box**
- *Stone Veneer:
  - Single Receptacle shown in Mocha
  - Standard Light Fixture shown in Gray
  - Large Light Fixture shown in Gray

**Electrical Box**
- *Stone Veneer:
  - Single Receptacle shown in Mocha
  - Standard Light Fixture shown in Gray
  - Large Light Fixture shown in Gray

**Capstones**
- 24” x 24” Flagstone Per Cap shown in Champagne.
- Also available in 32” x 32”.

**Hearthstones**
- Note: All Hearthstones are nominal 19” x 20”. Hearthstones not suitable for foot traffic.
- Hearthstones available in all five colors.
### Stone Veneer Dimensions*

<table>
<thead>
<tr>
<th>Material</th>
<th>Height (in)</th>
<th>Length (in)</th>
<th>Thickness (in)</th>
<th>Corner Returns</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eucalyptus Country Ledgestone</td>
<td>1 1/2” - 6 1/2”</td>
<td>4 1/4” - 22”</td>
<td>1 1/8” - 2 3/8”</td>
<td>4” – 12”</td>
<td>10, 11</td>
</tr>
<tr>
<td>Southern Ledgestone</td>
<td>1/2” – 6”</td>
<td>4” – 16 3/4”</td>
<td>1 1/2” – 2 5/8”</td>
<td>4” – 11”</td>
<td>14</td>
</tr>
<tr>
<td>Fieldstone</td>
<td>2 3/8” – 2 5/8”</td>
<td>7 7/8” – 8 1/8”</td>
<td>3/8” – 5/8”</td>
<td>4”, 8”</td>
<td>18</td>
</tr>
<tr>
<td>Brick</td>
<td>2 3/4”</td>
<td>8 3/16”</td>
<td>3/4”</td>
<td>8 1/4” – 3 5/8”</td>
<td>19</td>
</tr>
<tr>
<td>Cast-fit</td>
<td>12 x 24”</td>
<td>11 5/8”</td>
<td>23 5/8”</td>
<td>1 1/2” N/A</td>
<td>16</td>
</tr>
<tr>
<td>Old Country Fieldstone</td>
<td>1 1/2” – 10”</td>
<td>4” – 16 1/2”</td>
<td>1” – 2 5/8”</td>
<td>4” – 12”</td>
<td>19</td>
</tr>
<tr>
<td>Handmade Cultured Brick®</td>
<td>2 3/4”</td>
<td>8 3/16”</td>
<td>3/4”</td>
<td>8 1/4” – 3 5/8”</td>
<td>20</td>
</tr>
<tr>
<td>Limestone</td>
<td>1 1/4” – 6”</td>
<td>4” – 16 3/4”</td>
<td>1 1/2” – 2 5/8”</td>
<td>4” – 11”</td>
<td>17</td>
</tr>
<tr>
<td>Split Face</td>
<td>4” – 18”</td>
<td>4” – 18”</td>
<td>1” – 2 5/8”</td>
<td>4” – 12”</td>
<td>20</td>
</tr>
<tr>
<td>Rockface</td>
<td>4” – 12”</td>
<td>4” – 16”</td>
<td>1” – 2 5/8”</td>
<td>7” – 11 3/4”</td>
<td>16</td>
</tr>
<tr>
<td>Country Ledgestone</td>
<td>1 1/2” – 6 1/2”</td>
<td>4 1/4” – 22”</td>
<td>1 1/8” – 2 3/8”</td>
<td>4” – 12”</td>
<td>10, 11</td>
</tr>
<tr>
<td>River Rock</td>
<td>2” – 14”</td>
<td>2” – 14”</td>
<td>1” – 2 5/8”</td>
<td>3” – 12”</td>
<td>20</td>
</tr>
<tr>
<td>Dry Stack Ledgestone</td>
<td>1” – 4”</td>
<td>4” – 16”</td>
<td>1 1/2” – 2 5/8”</td>
<td>2” – 10”</td>
<td>12</td>
</tr>
<tr>
<td>Stream Stone</td>
<td>2” – 12”</td>
<td>2” – 12”</td>
<td>1 1/2” – 3 1/2”</td>
<td>4” – 9 1/4”</td>
<td>19</td>
</tr>
<tr>
<td>Pro-fit® Alpine Ledgestone</td>
<td>1 1/2”</td>
<td>1 1/2”</td>
<td>1/2” – 1 1/2”</td>
<td>4”, 8”, 12”</td>
<td>14</td>
</tr>
</tbody>
</table>

*These are all nominal dimensions and ranges. Actual dimensions may vary.

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### Coordinating Color Guide

We've designed our trim accessories to complement our textures and colors perfectly. Use the chart below as a guide to selecting the Architectural Stone Trim that best harmonizes with the Cultured Stone® veneer products you have chosen.

<table>
<thead>
<tr>
<th>Product Selection Guide</th>
<th>ACCESSORIES</th>
<th>HIGHLIGHTS</th>
</tr>
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<tbody>
<tr>
<td>Eucalyptus French Gray™</td>
<td>Taupe Gray, Taupe Chardonnay, Marsh</td>
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<tr>
<td>Grey Capstones and Pier Caps with Fog</td>
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<tr>
<td>Texas Cream Champagne, Parchment™ Cream</td>
<td></td>
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<tr>
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<td>Chocolate, Chardonnay, Marsh</td>
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<td>Black Rundle Gray, Nightfall™ Gray</td>
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*Cultured Stone® Product Selection Guide

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The Cultured Stone® collection of manufactured stone veneer products is engineered to meet or exceed specifications for all major code approvals, including AC-51. They’re also virtually maintenance-free and backed by a 50-Year Limited Warranty.*

Only genuine Cultured Stone® brand products have a CSV® indicia embossed on the edge.


Overhead, horizontal or sloped applications are not included in our building code evaluation reports or acceptances. These applications often require special approval/inspections by local building inspectors. Contact your architect or engineer for assistance designing these installations.

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The GREENGUARD INDOOR AIR QUALITY CERTIFIED Mark is a registered certification mark used under license through the GREENGUARD Environmental Institute.

† Photos courtesy of Canadian Stone Industries.
‡ Photos courtesy of Charlie Borland Photography.